



AAAACME RUBBER CO.

A Division of Fillipone Enterprises Inc.

2003 E. 5th Street, #1

Tempe, AZ 85288

Phone: 480-966-9311 Email: info@acmerubber.com

SPECIFICATION SHEET

ACME COMPOUND: 87909

POLYMER: PVC 70duro

COLOR: CLEAR

PROPERTY	TEST METHOD	TYPICAL VALUE
SPECIFIC GRAVITY	ASTM D792	1.20
HARDNESS (SHORE A $\pm$ 3)	ASTM D2240	Instantaneous 75 10 second delay 70
TENSILE STRENGTH (PSI)	ASTM D638	2200
100% MODULUS (PSI)	ASTM D638	1000
ELONGATION (%)	ASTM D638	420
LOW TEMPERATURE BRITTLINESS (°F)	ASTM D746	-40
OPERATING TEMPERATURE (°F)	-	30 to 140

The V4-22 is a 100% virgin vinyl compound. The polyvinyl chloride resin used to make this compound has been granted prior sanction by the F.D.A. in accordance with the regulations under paragraph 121.3 published in the Federal Register: February 2, 1960; 24 F.R. 2435.

The plasticizers and all of the other ingredients in this compound have F.D.A. approval as listed under paragraph 121.2001, Subpart E. Substances employed in the manufacture of Food Packaging materials. This was published in the Federal Register: October 12, 1968; 33 F.R. 15281

The data is based on testing, and to our knowledge, is accurate. Since applications, test methods, and procedures may vary, we recommend that users of our product perform their own tests to assure the suitability of these products for their application. We offer no product warranty, either expressed or implied, except any product proven defective will be replaced. Freedom from present or future infringement cannot be guaranteed, nor can the suitability for a specific application.

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